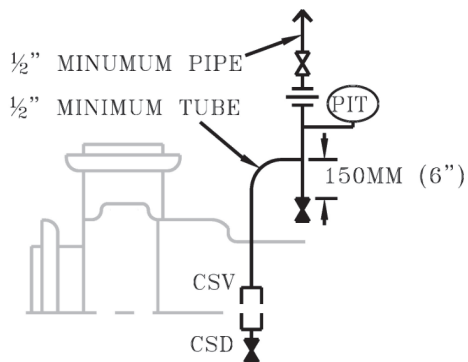


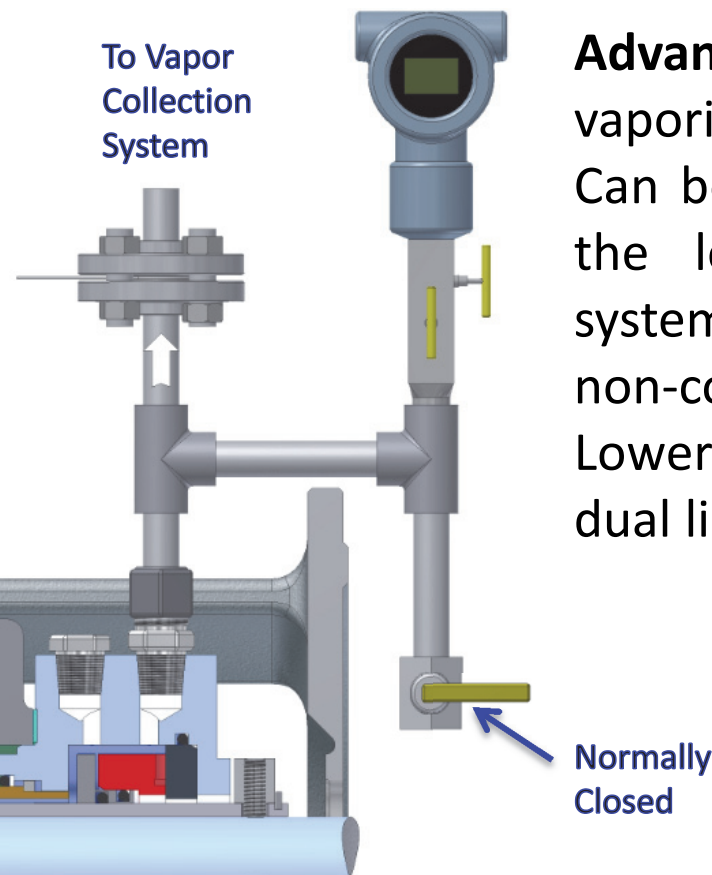
Plan 76

TO COLLECTION SYSTEM



Description: Plan 76 is a containment seal chamber which allows venting of non-condensing leakage from an Arrangement 2 dual seal, to a flare or vapor recovery system.

Objective: Vent leakage to recovery while monitoring leak rate by sizing the orifice to allow maximum leakage. Pressure transmitter will shut down the pump if the leak rate is excessive.



Advantages: Best for processes that vaporize at ambient temperatures. Can be used with Plan 72 to sweep the leakage into the monitoring system. Is used with contacting or non-contacting containment seals. Lower cost and maintenance than dual liquid systems.